

# TRIMERIC CORPORATION



## Qualifications for CO<sub>2</sub> Capture, Sequestration and Processing

engineering

consulting

research

project management

[www.trimeric.com](http://www.trimeric.com)

# CO<sub>2</sub> Capture, Sequestration, and Processing Technology at Work for You

CONNECTING YOUR BUSINESS TO THE TECHNOLOGY RESOURCES YOU NEED



# CO<sub>2</sub>



## FEASIBILITY AND ECONOMIC ANALYSIS

Feasibility studies for surface facility design including: compressor systems, dehydrators (glycol and glycerol), refrigeration, CO<sub>2</sub> liquefaction and dense-phase pumping

Designs for CO<sub>2</sub> in natural gas, flue gas and other streams, as well as H<sub>2</sub>S removal

Capex, opex, and total treating economic evaluations

Equipment sizing and cost estimating from vendors, literature and software

Technology evaluation and final process selection

## PROJECT EXPERIENCE

- Technical and economic evaluation of options for capturing CO<sub>2</sub> from an ethanol production plant
- Economic analysis of novel potassium carbonate / piperazine / MEA solvent formulations and advanced solvent regeneration configurations for CO<sub>2</sub> capture from flue gas
- Cost assessment for experimental ionic-liquids approaches for CO<sub>2</sub> removal

## innovative solutions for CO<sub>2</sub> industry needs

## PROCESS SIMULATION AND CALCULATIONS

Use of state of the art software to accurately predict the phase boundary and hydrate curves as well as water holding capacity for CO<sub>2</sub> streams at moderate and supercritical conditions

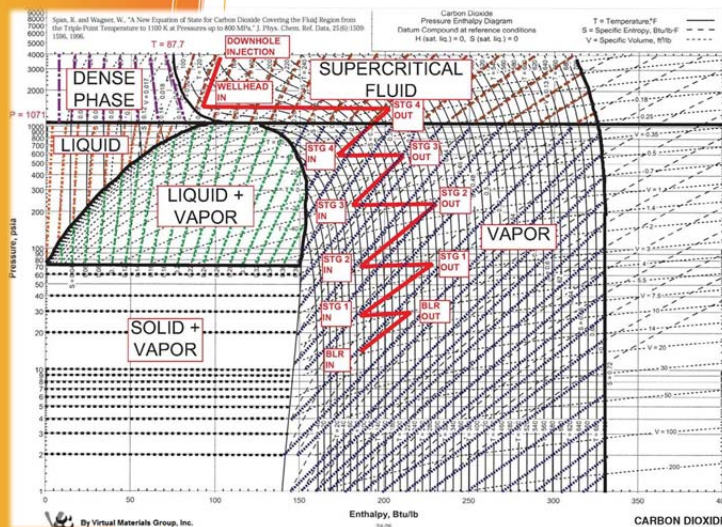
Modeling of injection well, production well, and flowlines for CO<sub>2</sub> streams

Pipeline flow analysis (e.g., two-phase supercritical flow and retrograde condensation of water)

Surface equipment performance and optimization

Flammability analysis for multi-component streams

Process safety valve and header design



## PROJECT EXPERIENCE

- Process simulation for 0.25 MW CO<sub>2</sub> capture pilot plant for electric utility provider
- Modeling of scrubber to remove acetaldehyde and other organic compounds from CO<sub>2</sub> stream
- Pipeline simulation for 400 mile CO<sub>2</sub> delivery system to evaluate changes to the pipeline and associated operations and to maximize pipeline capacity and determine locations for pump stations

## DESIGN AND ENGINEERING

Conceptual design of novel, pilot plant, and large-scale CO<sub>2</sub> capture, processing and sequestration units

Process design packages with material and energy balances, P&IDs and control logic

Preparation of equipment specifications with material of construction determination, review of vendor bids, and equipment selection

Hazards and operability studies (HAZOP) and process hazard analyses (PHA)

Project management and material procurement support

Research program planning



## PROJECT EXPERIENCE

- Design of new plant to dehydrate, condense, and pump 150 MMscfd of CO<sub>2</sub>
- Design of four grass-roots supercritical CO<sub>2</sub> dehydration facilities to process a combined 850 MMscfd
- Evaluation of several conventional and compact heat exchanger designs and preparation of equipment specifications for 18 MMscfd CO<sub>2</sub> condenser
- Laboratory testing of dehydration solutions and ion-exchange resin to remove chloride salts from glycerol

## technology consulting provides a total end-to-end solution

## PROCESS SUPPORT AND TROUBLESHOOTING

Plant startup assistance working with technology providers and staff operators to integrate new technology with existing units

Operating procedures, training manuals, and on-site operator training on the importance of CO<sub>2</sub> stream properties, safe work practices, and plant operation and controls

Equipment troubleshooting on units that are underperforming to original design

Debottlenecking studies to identify means of improving the capacity and performance of existing CO<sub>2</sub> facilities

## PROJECT EXPERIENCE

- Troubleshooting services for a beverage-grade CO<sub>2</sub> plant that was having trouble meeting their H<sub>2</sub>S specification economically
- Capacity study to increase throughput of 150 MMscfd supercritical CO<sub>2</sub> dehydration facility by replacing existing trays with structured packing and other minor modifications to existing plant
- Training seminars for CO<sub>2</sub> injection facilities

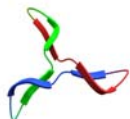


ENGINEERING  
CONSULTING  
RESEARCH  
PROJECT MANAGEMENT

Trimeric Corporation was founded in 2003 by two professional engineers with a strong desire to focus on providing technical services to industry.

Trimeric Corporation serves private industry and government by providing process engineering, chemical engineering, research and development and other specialized technology services.

Our resources include our employees and our network of trusted associates from the industries we serve. We help our clients solve some of the most challenging chemical-process-related problems. We rely on personal relationships, trust, and open communications to ensure success and satisfaction for all parties.



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